WHAT IS CLAIMED IS:

- 1 1. An automatic method of linearizing a color printing
- 2 system, using measurements made with an optical sensor
- that is onboard the system, for forming images on plural
- 4 printing media; said method comprising the steps of:
- 5 referring to a single calibration, used in common for
- 6 substantially all the plural media, of the sensor; said
- 7 single calibration being with respect to exclusively a
- 8 single one of the plural media;
- 9 using the sensor, as calibrated by the single common
- 10 calibration, to colorimetrically linearize the system for
- printing with each of plural colorants on any one medium,
- of the plural media; and
- thereafter maintaining the system as thus linearized
- 14 for printing on said one medium.
- 1 2. The method of claim 1, further comprising the step
- 2 **of**:
- 3 repeating the using and maintaining steps for at
- 4 least one other medium, of the plural media.
- 1 3. The method of claim 1, further comprising the step
- 2 **of**:
- 3 repeating the using and maintaining steps for at
- 4 least five others of the plural media.

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test pattern; and

tance readings.

| Ţ | 4. The method of Claim 1, further comprising the step |
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| 2 | of: |
| 3 | before the using step, performing the single common |
| 4 | calibration using a particular one medium, of all the |
| 5 | plural media, which has substantially greatest contrast |
| 6 | between darkest full inking and unprinted area. |
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| 1 | 5. The method of claim 4, wherein the performing step |
| 2 | comprises the substeps of: |
| 3 | providing a standard test pattern on the particular |
| 4 | one medium; |
| 5 | employing a colorimeter to find perceptual-space re- |
| 6 | flectances of the test pattern; |
| 7 | operating the onboard optical sensor over the stan- |

dard test pattern to obtain reflectance readings of the

test pattern as a function of the onboard-sensor reflec-

tabulating the perceptual-space reflectances of the

- 1 6. The method of claim 1, further comprising the step 2 of:
- before the using step, performing the single common calibration using a particular one medium; and wherein the performing step comprises the substeps of:
- providing a standard test pattern on the one medium;

 employing a colorimeter to find perceptual-space re
 flectances of the test pattern;
- operating the onboard optical sensor over the standard test pattern to obtain reflectance readings of the test pattern; and
- tabulating the perceptual-space reflectances of the test pattern as a function of the onboard-sensor reflectance readings.
- 1 7. The method of claim 6, wherein:
- the providing step comprises printing a ramp with said plural colorants.
- 1 8. The method of claim 7, wherein:
- the ramp-printing comprises printing with exclusively said plural colorants taken singly.
- 1 9. The method of claim 6, for a sensor that incorporates
- 2 at least one illuminator; and wherein:
- 3 to stabilize illumination in the sensor, the operat-
- 4 ing substep comprises operating the at least one illumina-
- 5 tor continuously before and during measurement of the
- 6 ramps.

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- 1 10. The method of claim 6, wherein the operating step comprises:
- operating a plurality of representative onboard optical sensors in a plurality of systems; and
- obtaining a statistical measure of results for the plurality of sensors and systems, to use as said reflectance readings for calibration of like onboard sensors

generally throughout a product line of the systems.

- 1 11. The method of claim 6, wherein the operating step comprises:
 - operating a particular onboard optical sensor plural times in a single system, as part of factory processing of that system; and
- obtaining a statistical measure of results for the
 plurality of operating times, to use as said reflectance
 readings for calibration of the particular onboard optical
 sensors in the single system.
- 1 12. The method of claim 6, wherein the operating step comprises:
- automatically operating the onboard optical sensor in facilities of an end-user of the system, as part of routine maintenance of that system; and
- automatically using results obtained in the end-user facilities as said reflectance readings for calibration of the end-user's system.

- 1 13. The method of claim 6, wherein the operating step comprises:
- operating a plurality of representative onboard optical sensors in a plurality of systems; and
- obtaining a statistical measure of results for the
- 6 plurality of sensors and systems, to use as said reflec-
- 7 tance readings.
- 1 14. The method of claim 1, wherein:
- the referring step comprises referring to a single
- 3 sensor calibration prepared using a graphics program,
- 4 without optical measurements, from mathematical relation-
- 5 ships among perceptual color-space parameters and tristim-
- 6 ulus functions, for ideal inks.
- 1 15. The method of claim 1, wherein:
- 2 the using step provides CIELAB-space linearity in <u>b</u>*
- for yellow, and in \underline{L}^* for other colorants.

- 1 16. The method of claim 1, wherein the using step compri-
- 2 ses the substeps of:
- 3 with each of the plural colorants respectively,
- 4 printing a ramp of tonal patches at nominally specified
- 5 tonal levels;
- 6 operating the calibrated onboard sensor to colori-
- 7 metrically measure the ramps to determine actual tonal
- 8 levels; and
- 9 for each of the plural colorants respectively, deter-
- 10 mining corrections for subsequent application at each nom-
- inally specified tonal level to linearize actually printed
- 12 tonal levels.
 - 1 17. The method of claim 16, wherein:
 - the operating step comprises measuring an unprinted
- area of said any one medium, of the plural media, as a
- 4 reference white point for the linearizing.
- 1 18. The method of claim 16, wherein:
- 2 the ramp-printing substep comprises printing each re-
- 3 spective ramp with negligible hue-angle variation along
- 4 the ramp.
- 1 19. The method of claim 16, for a sensor that incorpo-
- 2 rates at least one illuminator; and wherein:
- 3 to stabilize illumination in the sensor, the operat-
- 4 ing substep comprises operating the at least one illumina-
- 5 tor continuously before and during measurement of the
- 6 ramps.

- 1 20. The method of claim 1, wherein:
- said single calibration comprises plural subcalibra-
- 3 tions for plural ink types respectively.
- 1 21. The method of claim 20, wherein:
- 2 said plural ink types respectively comprise pigment
- 3 inks and dye inks.
- 22. An automatic method of linearizing and then using a
- color printing system, based upon measurements made with
- an optical sensor that is onboard the system, to form a
- 4 color image on any one of plural printing media; said
- 5 method comprising the steps of:
- 6 referring to a single calibration, used in common for
- 7 substantially all the plural media, of the sensor; said
- 8 single calibration being with respect to exclusively a
- 9 single one of the plural media;
- 10 using the sensor, as calibrated by the single common
- 11 calibration, to colorimetrically linearize the system for
- printing with each of plural colorants on any one medium,
- of the plural media; and
- 14 thereafter using the system without further sensor
- 15 calibration to form a properly colorimetrically linearized
- image on any different one medium, of the plural media.
- 1 23. The method of claim 22, wherein:
- of all the plural media, said single one has greatest
- 3 contrast between darkest full inking and unprinted area.

- 1 24. The method of claim 22, further comprising the step
- 2 **of**:
- 3 before the using step, performing a dynamic-range
- 4 adjustment.
- 25. The method of claim 22, for a sensor that incorpo-
- 2 rates at least one illuminator; and wherein:
- 3 to stabilize illumination in the sensor, the using
- 4 step comprises operating the at least one illuminator con-
- 5 tinuously before and during measurement of the ramps.
- 26. A printer for forming images on plural printing me-
- 2 dia; said printer comprising:
- 3 an optical sensor that is onboard the system;
- 4 first processor portions for performing a first pro-
- 5 gram that operates the printer and sensor to develop a
- 6 single calibration of the sensor with respect to exclu-
- 7 sively a single one of the plural media, but for use in
- 8 common with substantially all the plural media;
- 9 second processor portions for performing a second
- 10 program that operates the printer, and the sensor as cali-
- 11 brated by the single common calibration, to colorimetri-
- cally linearize the system for printing with each of plu-
- 13 ral colorants on any one medium, of the plural media; and
- 14 a memory for thereafter maintaining linearization
- data, for the printer as thus linearized, for printing on
- said any one medium, of the plural media.

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| 1 | 27. An automatic method of calibrating an optical sensor |
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| 2 | and using the sensor to linearize a color printing system |
| 3 | that forms images on plural printing media; said method |
| 4 | comprising the steps of: |
| 5 | deriving a single sensor calibration from ideal prop |
| 6 | erties of color inks, without making any optical measure- |
| | |

ment using the sensor;

referring to the derived single calibration, used in common for substantially all the plural media;

using the sensor as calibrated by the single common calibration to colorimetrically linearize the system for printing with each of plural colorants on any one medium, of the plural media; and

thereafter maintaining the system as thus linearized for printing on said one medium.